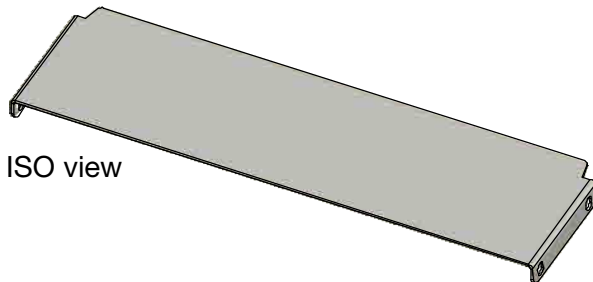
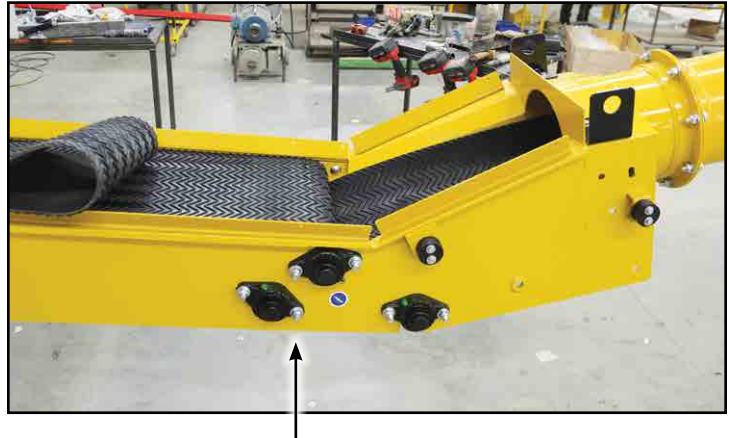


CONVEYORS WITH OPEN TRANSITION HOPPERS CONTAINMENT PLATE INSTALLATION

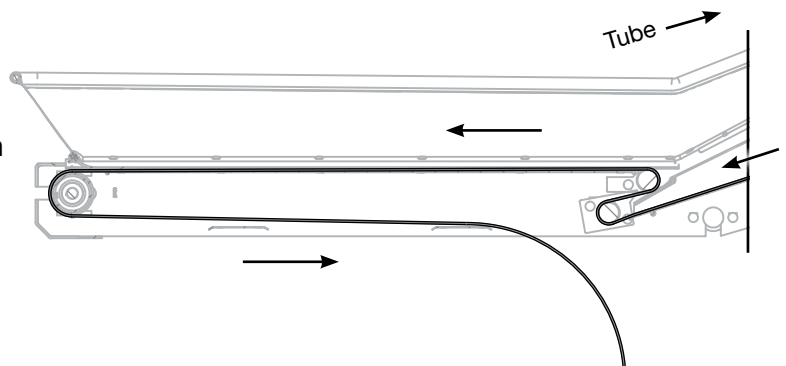
The Containment Plate looks like this:



The plate will be installed below the second roller in the S-transition.



1. Before it is installed, the conveyor belt must be threaded through the S-transition rollers, and wrapped around the tail roller.
 - Leave the belt hanging below transition.
 - Do not fasten the belt lacing yet.



2. The Containment Plate will fit between the two weldments below the second transition roller.
 - **Note:** The tongue of the plate will sit on top of the angle iron.



3. Work the plate into place.
4. Match the bolt holes on both sides of the hopper.



5. Insert the bolts from inside.
 - The washers and nuts are fastened from the outside of the hopper.



6. The conveyor belt can now be laced together.
 - The Containment Plate will be covered by the belt.



Installation is complete.