

# CONVEY-ALL<sup>TM</sup>



## TRANSLOADING CONVEYOR

Models:

2245-TL, 2252.5-TL

## OPERATOR'S MANUAL

## **LIMITED WARRANTY**

Convey-All™ warrants to the buyer that the new machinery is free from defects in material and workmanship.

This warranty is only effective as to any new machinery which has not been altered, changed, repaired or treated since its delivery to the buyer, other than by Convey-All™ or its authorized dealers or employees, and does not apply to accessories, attachments, tools or parts, sold or operated with new machinery, if they have not been manufactured by Convey-All™.

Convey-All™ shall only be liable for defects in the materials or workmanship attributable to faulty material or bad workmanship that can be proved by the buyer, and specifically excludes liability for repairs arising as a result of normal wear and tear of the new machinery or in any other manner whatsoever, and without limiting the generality of the foregoing, excludes application or installation of parts not completed in accordance with Convey-All™ operator's manual, specifications, or printed instructions.

Written notice shall be given by registered mail, to Convey-All™ within seven (7) days after the defect shall have become apparent or the repairs shall have become necessary, addressed as follows:

**Convey-All Industries Inc.  
130 Canada Street  
Winkler, Manitoba R6W 0J3  
Canada**

This warranty shall expire one (1) year after the date of delivery of the new machinery.

If these conditions are fulfilled, Convey-All™ shall at its own cost and at its own option either repair or replace any defective parts provided that the buyer shall be responsible for all expenses incurred as a result of repairs, labor, parts, transportation or any other work, unless Convey-All™ has authorized such expenses in advance.

The warranty shall not extend to any repairs, changes, alterations, or replacements made to the new equipment other than by Convey-All™ or its authorized dealers or employees.

This warranty extends only to the original owner of the new equipment.

This warranty is limited to the terms stated herein and is in lieu of any other warranties whether expressed or implied, and without limiting the generality of the foregoing, excluded all warranties, expressed or implied or conditions whether statutory or otherwise as to quality and fitness for any purpose of the new equipment. Convey-All™ disclaims all liability for incidental or consequential damages.

This machine is subject to design changes and Convey-All™ shall not be required to retrofit or exchange items on previously sold units except at its own option.

**WARRANTY VOID IF NOT REGISTERED**



**WARRANTY REGISTRATION FORM  
and INSPECTION REPORT**

CONVEY-ALL INDUSTRIES INC.  
130 CANADA STREET  
WINKLER, MANITOBA R6W 0B3  
TF: (800) 418-9461 FX: (204) 325-8116  
www.convey-all.com

The Dealer must fill out this form. It is to be signed by both the Dealer and Buyer at the time of delivery. Scan or photograph the completed form (be sure it is legible). Email it to: [register@convey-all.com](mailto:register@convey-all.com)  
A copy of this form may also be mailed to Convey-All Industries Inc, at the above address.

Buyer's Name _____	Dealer's Name _____
Address _____	Address _____
City _____	City _____
Province/State _____	Province/State _____
Postal Code/Zip Code _____	Postal Code/Zip Code _____
Country _____	Country _____
Phone Number _____	Phone Number _____
Unit's Model Number _____	Unit's Serial Number _____
Delivery Date _____	General Purpose: <input type="checkbox"/> Private <input type="checkbox"/> Commercial

**UNIT INSPECTION**

- ☐ All Fasteners Tight
- ☐ Engine/Hydraulic Fluid Levels Checked
- ☐ Hydraulic Hoses Good, Fittings Tight
- ☐ Machine and All Bearings Lubricated
- ☐ Conveyor Belt Aligned and Tensioned
- ☐ Conveyor Belt Moves Freely
- ☐ Conveyor Tube Raises and Lowers Smoothly
- ☐ Unit Steers and Drives Smoothly
- ☐ Tire Pressure Checked

**SAFETY INSPECTION**

- ☐ All Guards/Shields Installed and Secured
- ☐ All Safety Decals Clear and Legible
- ☐ Reflectors, Slow Moving Vehicle (SMV) Sign Clean
- ☐ All Lights Clean and Working
- ☐ Safety Chain on Hitch
- ☐ Reviewed Operating and Safety Instructions

I have thoroughly instructed the buyer on the above described equipment. The review included the content of the Operator's Manual, equipment care, adjustments, safe operation and the applicable warranty policy.

Date \_\_\_\_\_ Dealer's Signature \_\_\_\_\_

The above equipment and Operator's Manual have been received by me. I have been thoroughly instructed as to care, adjustments, safe operation and applicable warranty policy.

Date \_\_\_\_\_ Buyer's Signature \_\_\_\_\_

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## Section 1: INTRODUCTION

Congratulations on your choice of a Convey-All™ Transloading Conveyor. It is designed to efficiently move grain, pulse crops or granular material between a truck, trailer, and storage facility.

This equipment has been designed and manufactured to exceed the exacting standards for such equipment in the agricultural industry. It will keep your seed delivery operation working at optimum efficiency.

Keep this manual handy for frequent reference. Pass it on to new operators or owners. Call your dealer, distributor or Convey-All Industries Inc, if you need assistance, information, additional/replacement copies, or a digital copy of this document.

Information provided herein is of a descriptive nature. Convey-All Industries Inc. reserves the right to modify the machinery design and specifications provided herein without any preliminary notice. Performance quality may depend on the material being handled, weather conditions and other factors.

### 1.1 OPERATOR ORIENTATION

The directions left, right, front and rear, as mentioned throughout this manual, are as seen from the tow vehicle drivers' seat and facing the direction of travel. The hopper is the front of the conveyor.

### 1.2 SERIAL NUMBER LOCATION

Always give your dealer the serial number of your conveyor when ordering parts or requesting service or other information. The conveyor's serial number is located just above the hopper.

Please mark the identifying numbers in the space provided for easy reference.

Conveyor Model No: \_\_\_\_\_

Conveyor Serial No: \_\_\_\_\_

Engine Model No: \_\_\_\_\_

Engine Serial No: \_\_\_\_\_

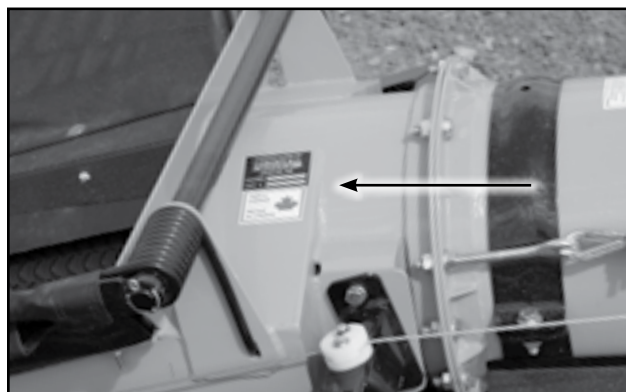


Fig 1 - Serial Number Location

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## Section 2: SAFETY



The following signal words are used in this manual to express the degree of hazard for areas of personal safety.

When you see the above symbol, and/or the signal words described below, obey the accompanying message to avoid possible injury or death.

- DANGER** - Indicates an imminently hazardous situation. If not avoided, it will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.
- WARNING** - Indicates a potentially hazardous situation. If not avoided, it could result in death or serious injury. This word identifies hazards that are exposed when guards are removed. It may be used to alert against unsafe practices.
- CAUTION** - Indicates a potentially hazardous situation. If not avoided, it may result in minor or moderate injury. It may be used to alert against unsafe practices.
- NOTICE** - Indicates practices or situations which may result in the malfunction of, or damage to, the equipment.

## 2.1 SAFETY ORIENTATION

YOU are responsible for the SAFE operation and maintenance of your Convey-All™ Transloading Conveyor. Be sure that everyone who will operate, maintain or work around it, is familiar with the safety, operating and maintenance procedures.

This manual will take you step-by-step through your working day. It will alert you to all the safe practices that should be adhered to while operating the conveyor.

Remember, you are the key to safety. Good safety practices not only protect you but also the people around you. Make these practices a working part of your workday. Be certain that all operators of this equipment follows these procedures.

Most accidents can be prevented. Do not risk injury or death by ignoring good safety practices.

- Conveyor owners must give operating instructions to operators or employees before allowing them to operate the machine.

Procedures must be reviewed annually thereafter, as per OSHA (Occupational Safety and Health Administration) regulation 1928.57.

- The most important safety device on this equipment is a SAFE operator. It is the operator's responsibility to understand all safety and operating instructions in this document, and to follow them.
- An untrained operator exposes himself and bystanders to possible serious injury or death.
- Think SAFETY! Work SAFELY!

## 2.2 GENERAL SAFETY

- Read and understand the Operator's Manual and all safety decals before operating, maintaining, adjusting or unplugging the conveyor.



- Only trained, competent persons shall operate the conveyor. An untrained person is not qualified to operate the machine.

- Have a first-aid kit available for use should the need arise and know how to use it.



- Provide a fire extinguisher for use in case of an accident. Store in a highly visible place.

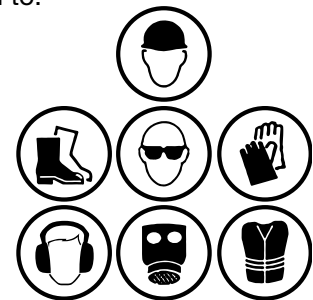


- Do not allow riders.

- Do not allow children, spectators or bystanders within hazard area around the machine.

- Wear appropriate protective gear. This list may include but is not limited to:

- Hard hat
- Protective shoes with slip resistant soles
- Eye protection
- Work gloves
- Hearing protection
- Respirator or filter mask
- Hi-Visibility safety vest



- Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment.

Consult your doctor about operating this machine while taking prescription medications.

- If the elderly are assisting with farm work, their physical limitations need to be recognized and accommodated.
- Review safety related items annually with all personnel who will be operating or maintaining the conveyor.

## 2.3 EQUIPMENT SAFETY GUIDELINES

- Safety of the operator and bystanders is one of the main concerns in designing and developing this conveyor. However, every year many accidents occur which could have been avoided by a few seconds of thought and a more careful approach to handling equipment.
- Do not allow personnel to operate this unit until they have read this manual. They must have a thorough understanding of all the safety precautions.

Review the safety instructions with all personnel annually.

- In order to provide a better view, some images in this manual may show an assembly with a safety guards removed.

Equipment should never be operated in this condition. Keep all guards in place. If removal becomes necessary for repairs, replace the guard prior to use.



- This equipment is dangerous to children and people unfamiliar with its operation.

The operator must be responsible, properly trained and physically able. You should be familiar with farm machinery in general.

- Never exceed the limits of a piece of machinery. If its ability to do a job, or to do so safely, is in question - DON'T TRY IT.
- Do not modify the equipment in any way. Unauthorized modification result in serious injury or death and may impair the function and life of the equipment.
- The design and configuration of this conveyor includes safety decals and equipment. They need to be clean, readable or in good, working condition.

## 2.4 SAFETY DECALS

- Keep safety decals clean and legible at all times.
- Replace safety decals that are missing or have become illegible.
- Replaced parts that displayed a safety decal should also display the current decal.
- All safety decals have a part number in the lower right hand corner. Use this part number when ordering replacements.
- Safety decals are available from your authorized distributor, dealer or directly from Convey-All Industries Inc.

### 2.4.1 How to Install Safety Decals:

1. Be sure that the installation area is clean and dry.
2. Ensure temperature is above 50°F (10°C).
3. Determine exact position before you remove the backing paper.
4. Remove the smallest portion of the split backing paper.
5. Align the sign over the specified area and carefully press the small portion with the exposed sticky backing in place.
6. Slowly peel back the remaining paper and carefully smooth the remaining portion of the sign in place.
7. Small air pockets can be pierced with a pin and smoothed out using the piece of sign backing paper.

## 2.5 WORK PREPARATION

- Never operate the conveyor until you have read this manual, and comprehend the information.

Also, read the engine operator's manual.

- Be familiar with the safety messages found on the decals around this unit.

- Personal protection equipment including:

- Hard hat
- Eye protection
- Protective shoes
- Work gloves

are recommended during placement, operation, maintenance, transportation and storage of the equipment.



- Do not allow long hair, loose fitting clothing or jewelry to be around equipment.

- **PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS!**

Agricultural equipment can often be noisy enough to cause permanent, partial hearing loss. We recommend that you wear hearing protection on a full-time basis, if the noise exceeds 80db.



Noise over 85db on a long-term basis can cause severe hearing loss.

Noise over 90db adjacent to the operator over a long-term basis may cause permanent, total hearing loss.

### **Note:**

Hearing loss from loud noise (tractors, chain saws, radios, etc.) is cumulative over a lifetime without hope of natural recovery.

- Clear the working area of stones, branches or hidden obstacles that might be hooked, snagged or tripped over, causing injury or damage.

- Operate only in daylight or good artificial light.

- Be sure machine is in a stable position, is adjusted and in good operating condition.

- Ensure that all safety guards and safety decals are properly installed and in good condition.

- Before starting, inspect the unit for any loose bolts, worn parts, cracks, leaks or frayed belt.

Make the necessary repairs.

Always follow the maintenance instructions.

## 2.6 MAINTENANCE SAFETY

- Review Section 4: Service and Maintenance, of this Manual before maintaining or operating the conveyor.
  - Follow good shop practices:
    - Keep service area clean and dry.
    - Be sure electrical outlets and tools are properly grounded.
    - Use adequate light for the job.
  - Place all controls in neutral or off. Stop the engine and remove ignition key. Wait for all moving parts to stop before servicing, adjusting or repairing.
  - Relieve pressure from hydraulic circuit before servicing.
  - Before applying pressure to a hydraulic system, make sure all components are tight. The hoses and couplings must be in good condition.
  - Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
  - Replace parts with genuine factory replacements parts to restore your equipment to original specifications.
- Convey-All Industries Inc. will not be responsible for injuries or damages caused by the use of unapproved parts and/or accessories.
- Make sure there is plenty of ventilation. Never operate the engine in a closed building. The exhaust fumes may cause asphyxiation.
  - Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
  - Place stands or blocks under the frame before working beneath the machine.
  - Before resuming operation, install and secure all guards when maintenance work is completed.
  - Keep safety decals clean. Replace any decal that is damaged or not clearly visible.



## 2.7 TIRE SAFETY

- Failure to follow procedure when mounting a tire on a wheel or rim can produce an explosion and may result in serious injury or death.
  - Do not attempt to mount a tire unless you have the proper equipment and experience to do the job.
  - Have a qualified tire dealer or repair service perform required tire maintenance.
  - When replacing worn tires, make sure they meet the original tire specifications.
- Never undersize.
- Reference the tire side wall for information on the maximum cold tire pressure (PSI). Keep the tires inflated to this setting.




## 2.8 BATTERY SAFETY


- Keep all sparks and flames away from batteries, as gas given off by electrolyte is explosive.
- Avoid contact with battery electrolyte. Wash off any spilled electrolyte immediately.
- Wear safety glasses when working near batteries.
- Do not tip batteries more than 45 degrees, to avoid electrolyte loss.
- To avoid injury from spark or short circuit, disconnect battery ground cable before servicing any part of electrical system.
- When storing the conveyor for an extended period:
  - Remove the battery
  - Be sure it is fully charged
  - Store it inside
  - Do not sit the battery on a cold, concrete floor
- Before using the battery, after it has been in storage, be sure it is fully charged.




## 2.9 ENGINE SAFETY

- Read and understand the operating manual provided with the engine. 
- Use proper tools to service engine.
- Do not run engine in an enclosed area. Exhaust gases contain carbon monoxide, an odorless and deadly poison.

- Store fuel in approved safety containers.

- Do not store fuel near an open flame. 

Appliances such as a stove, furnace, or water heater use a pilot light which can create a spark.

- No smoking when filling the fuel tank. 

- Do not remove fuel cap while engine is running.

- Do not refuel indoors where area is not well ventilated. Outdoor refueling is preferred.

- Do not refuel while engine is running. Allow engine to cool for 5 minutes before proceeding.

- Use fresh fuel. Stale fuel can gum carburetor and cause leakage.

- Check fuel lines and fittings frequently for cracks or leaks. Replace if necessary.

- Do not operate engine if fuel has spilled. Move machine away. Avoid creating any ignition until the fuel has evaporated.

- Do not run engine above rated speeds. This may result in damage and injury.

- Do not tamper with the engine speed selected by the original equipment manufacturer.

- Do not tamper with governor springs, governor links or other parts which may increase the governed engine speed.

- Do not strike flywheel with a hard object or metal tool. This may cause it to shatter in operation.

- Keep cylinder fins and governor parts free of grass and other debris which can affect engine speed.


- Do not operate engine with grass, leaves, dirt or other combustible materials in muffler area.

- Do not operate engine without muffler.



### WARNING: Hot Equipment

Do not touch muffler, cylinder or fins while engine is running. Contact will cause burns.

- Do not use this engine on any forest covered, brush covered, or grass covered, unimproved land, unless a spark arrester is installed on the muffler. The arrester must be maintained in effective working order by the operator. 

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

- Inspect muffler periodically. Replace if necessary.

If engine is equipped with a muffler deflector, inspect periodically. Replace with correct part.

- Do not check for spark, or crank the engine while the spark plug or spark plug wire is removed.

- Do not run the engine with air filter or it's cover removed.



### WARNING: Possible Engine Damage

Decelerate engine slowly to stop. Avoid choking the carburetor to stop engine. Choke only for an emergency stop.

## 2.10 OPERATING SAFETY

- Be sure that anyone who will be operating the conveyor, or working around the unit, reads the manual. They must know the operating, maintenance and safety information.



Review the manual annually.

- Clean or replace all safety decals if they cannot be clearly read and understood.
- Place all controls in neutral, and stop the engine. Remove the ignition key. Wait for all moving parts to stop before adjusting, repairing or unplugging.
- Keep all bystanders, especially children, away from the machine when running.

Also, when authorized personnel are carrying out maintenance work.

- Establish a Lock-Out, Tag-Out policy for the work site. Be sure all personnel are trained in and follow all procedures.

Lock-out and tag-out all power sources before servicing the unit or working around equipment.

- Be familiar with machine hazard area. If anyone enters hazard areas, shut down machine immediately. Clear the area before restarting.

- Keep hands, feet, hair and clothing away from all moving and/or rotating parts.



- Do not allow riders on the conveyor when moving or transporting.

- Keep working area clean and free of debris to prevent slipping or tripping.



- Stay away from overhead obstructions and power lines during operation and transporting. Electrocutation can occur without direct contact.



- Do not operate machine when any guards are removed.
- Chock wheels of conveyor before starting.
- Be sure that conveyor tube is empty before raising or lowering.
- Close valves in hydraulic line when machine is in position or before transporting.

## 2.11 LOCK-OUT TAG-OUT SAFETY

- Establish a formal Lock-Out Tag-Out program for your operation.
- Train all operators and service personnel before allowing them to work around the area.
- Provide tags on the machine and a sign-up sheet to record tag out details.

## 2.12 WORKPLACE HAZARD AREA

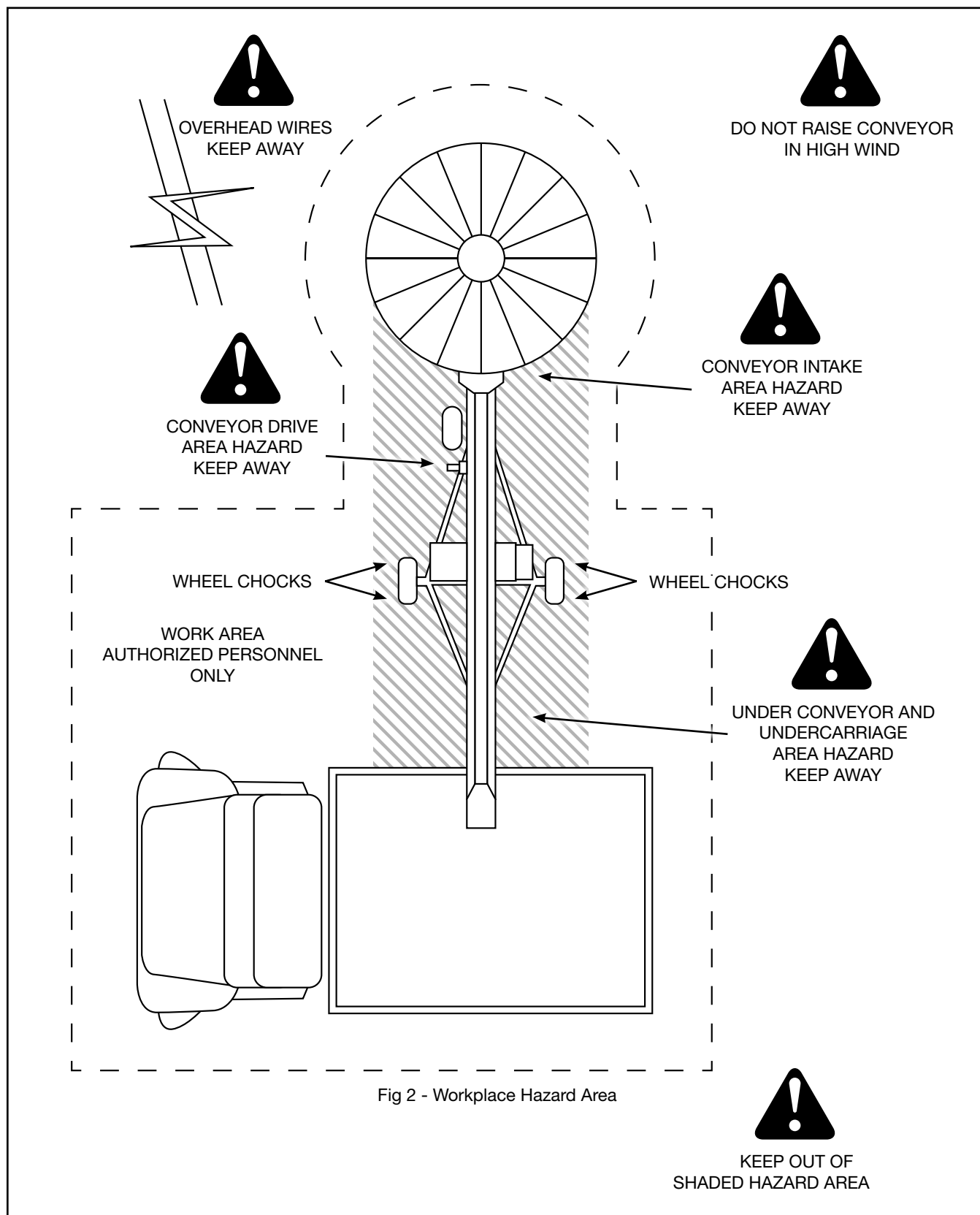




Fig 2 - Workplace Hazard Area



## 2.13 TRANSPORT SAFETY

- The conveyor belt must be empty before raising or lowering the tube.
- Always transport conveyor in collapsed position.
- Check that all the lights, reflectors and other lighting requirements are installed and in good working condition. 
- Never allow riders on the conveyor.
- Comply with all local laws governing safety and transporting of equipment on public roads.
- Do not exceed a safe travel speed. Slow down for rough terrain and when cornering.
- Stay away from overhead power lines. Electrocutation can occur without direct contact. 
- Plan your route to avoid heavy traffic.
- Do not drink and drive.
- Be a safe and courteous driver. Always yield to oncoming traffic in all situations, including narrow bridges, intersections, etc. Watch for traffic when operating near or crossing roadways.

## 2.14 STORAGE SAFETY

- Store the conveyor on a firm, level surface.
- Store in an area away from human activity.
- If required, make sure the unit is solidly blocked up.
- Remove the battery and store in dry location. Do not sit on cold concrete floor.
- Make certain all mechanical locks are safely and positively connected before storing.
- Do not permit children to play on or around the stored machine.

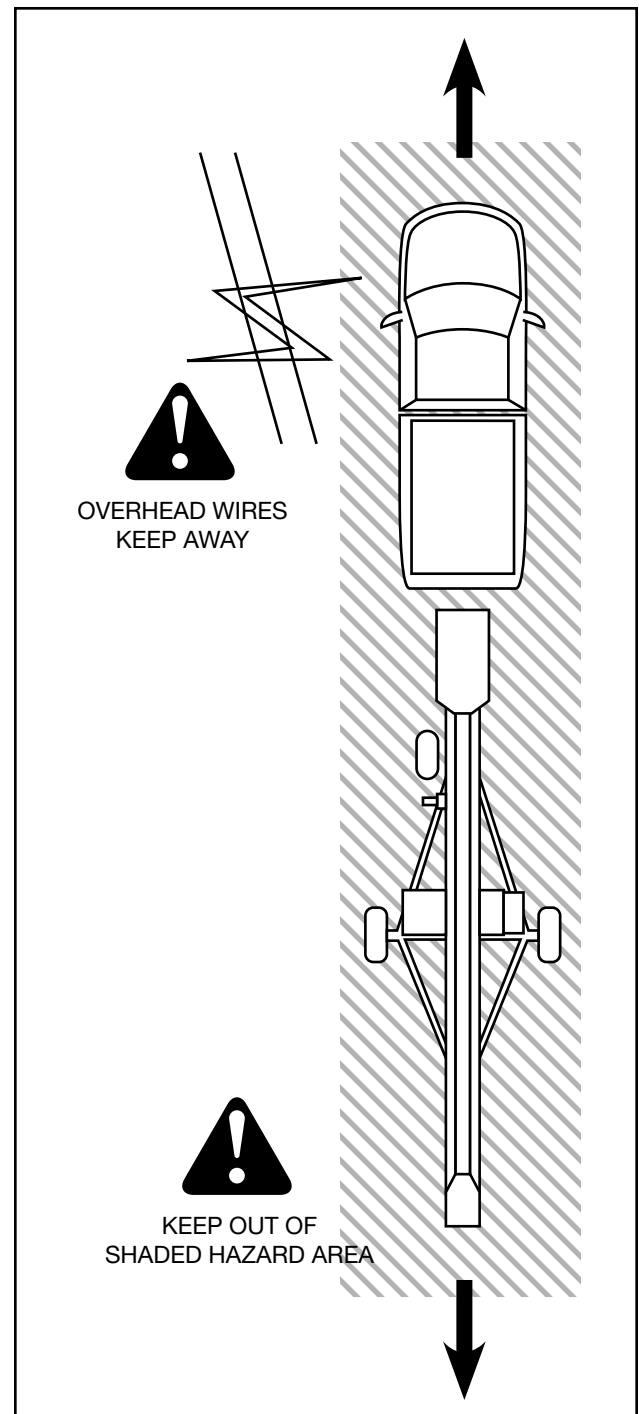


Fig 3 - Transporting Hazard Area

**2.15 SAFETY DECAL LOCATION**

The following illustrations show the general location of decals on this conveyor. The position of decals may vary depending on the machine's options. Decals are not shown at actual size.

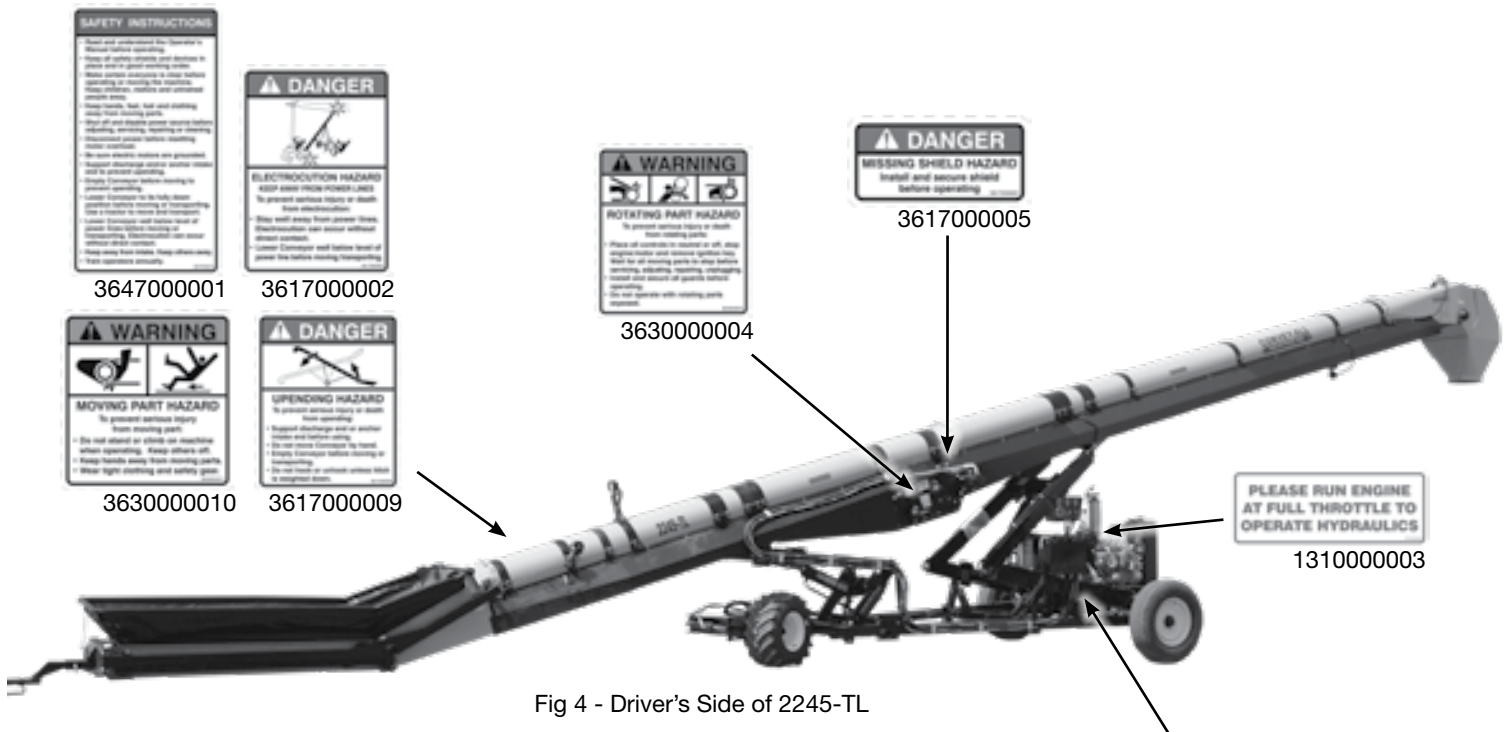


Fig 4 - Driver's Side of 2245-TL



Fig 5 - Passenger's Side of 2245-TL Undercarriage

**REMEMBER** - If safety decals have been damaged, removed, become illegible, or parts were replaced without signage, new ones must be applied. New decals are available from your authorized dealer.

## Section 3: OPERATION



### Operating Safety

- Read and understand the Operator's Manual. Be familiar with all safety decals, before using.
- Place all controls in neutral. Stop the engine and remove ignition key. Wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
- Clear the area of bystanders, especially children, before starting.
- Be familiar with machine hazard area. If anyone enters hazard areas, shut down machine immediately. Clear the area before restarting.
- Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- Do not allow riders on the conveyor when transporting.
- Stay away from overhead obstructions and power lines during operation. Electrocution can occur without direct contact.
- Do not operate machine when any guards are removed.
- Chock wheels of conveyor before starting.
- Keep working area clean and free of debris to prevent slipping or tripping.
- Establish Lock-Out Tag-Out policy for the work site. Be sure all personnel are trained in and follow all procedures.
- Lower conveyor to collapsed position for transporting.

The Convey-All™ Transloading Conveyor is designed to efficiently move grain, pulse crops, or granular material between a storage facility and a truck and trailer. Power is provided by a diesel engine. Be familiar with the conveyor and engine before starting.

It is the responsibility of the owner, and operators to become familiar with the operating procedures in this section. Follow the instructions safely. It is everyone's business to provide a safe working environment for their co-workers.

The design and configuration of this conveyor includes safety decals and equipment. Hazard controls and accident prevention depend on the personnel operating and maintaining the equipment. Their concern, attentiveness and proper training are crucial.

Many features incorporated into this machine are the result of suggestions made by customers like you. Read this manual carefully for instructions on how to set it, to provide maximum efficiency.

By following these procedures, in conjunction with a good maintenance program, your Transloading Conveyor will provide many years of trouble free service.

### 3.1 MACHINE COMPONENTS

The Transloading Conveyor is designed for the most demanding needs.

A hydraulic motor runs the conveyor belt.

Hydraulic cylinders are used to raise or lower the hopper and frame.

A CAT diesel engine supplies power to the hydraulics making this conveyor a self-contained, self-propelled unit.

Components may vary, and their positions may change depending on the options contained in the present unit.

The main components, and their general location are listed below:

- a. Conveyor Tube
- b. Hopper
- c. Hopper Winch
- d. Discharge Spout with Electric Actuator
- e. CAT Engine
- f. Engine, Electrical and Hydraulic Controls
- g. Drive Box
- h. Hydraulic Motor
- i. Hydraulic Reservoir and Fuel Tank
- j. Front Axle and Wheels
- k. Drive/Steering Wheel
- l. Working Lights
- m. Hitch
- n. Jack Mount
- o. Hitch and Jack Storage Plate
- p. Document Holder

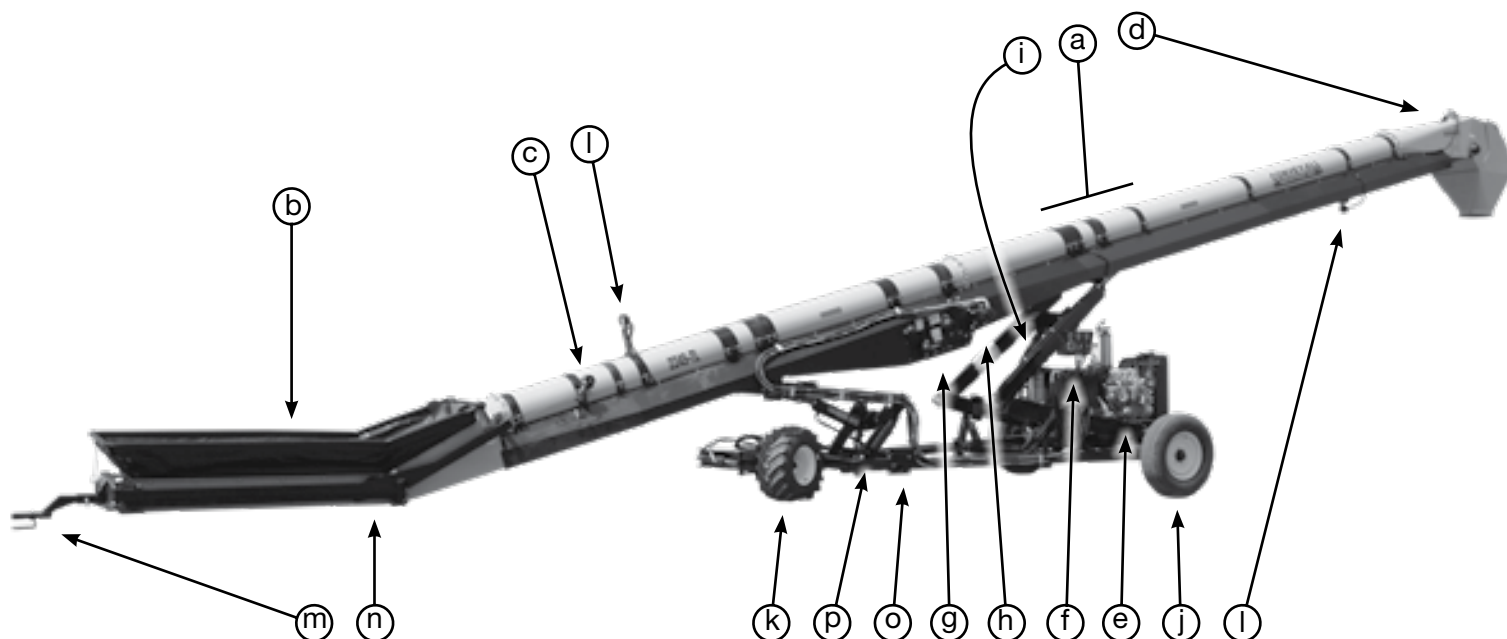


Fig 6 - 2245-TL Transloading Conveyor

### 3.2 COMPONENTS AND CONTROLS

Before starting to work, all operators must familiarize themselves with the location and function of the components and controls of their specific unit.

Options and their locations may change without notice.

#### **Diesel Engine:**

Refer to the engine manufacturer's manual for more detailed information.

- a. **Reset Button:**  
Push this switch while starting the engine.
- b. **Ignition Switch:**  
This switch controls the electrical power to the engine ignition system. Turn clockwise to start. It will spring back to the Run position. Turn the key counterclockwise to turn OFF.
- c. **Throttle:**  
The red dial, between the hydraulic valve levers, control the engine RPM. Rotate to increase or decrease the engine speed.

Always run at maximum engine RPM when operating the conveyor belt.

#### **Hydraulic Oil Reservoir:**

The 190 Litre (50 Gallons) reservoir sits beside the engine, on the undercarriage. There is a combination thermometer and level gauge mounted on the front corner.

An oil filter is connected to the rear.

#### **Fuel Tank:**

The 90 Litre (24 Gallons) tank sits beside the hydraulic oil reservoir. The fuel cap has a level gauge in it.

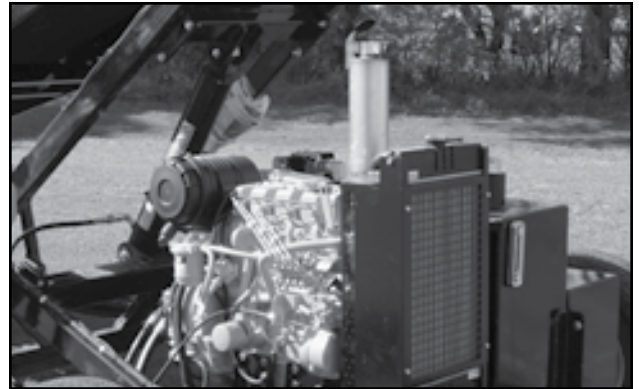


Fig 7 - CAT Diesel Engine

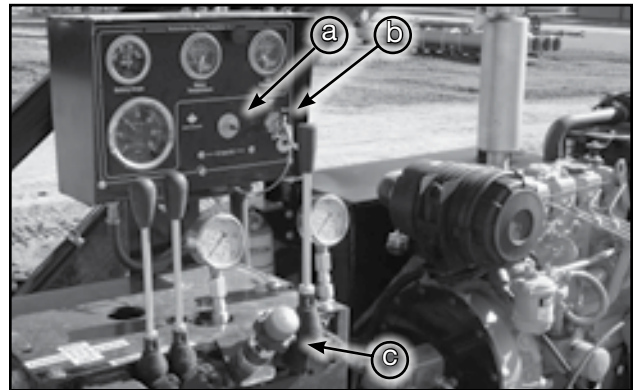


Fig 8 - Engine Control Box

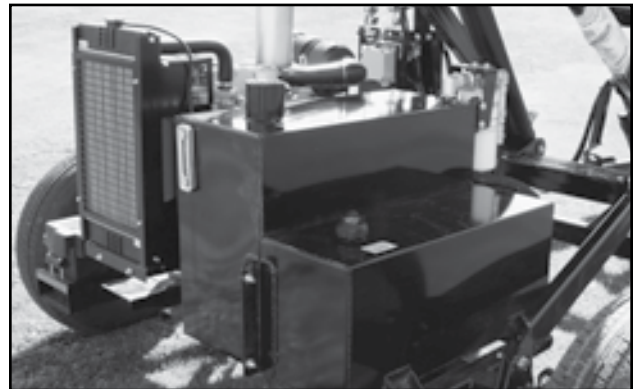


Fig 9 - Hydraulic Oil Reservoir and Fuel Tank



**Hydraulic Controls:**

The hydraulic valve bank is beside the engine.

- a. Hopper Lift:  
This lever controls the height of the steering wheel, which in turn moves the hopper.  
 - Lower the wheels, to raise the hopper when driving the unit.  
 - Raise the wheels, lowering the hopper into position for unloading.
- b. Conveyor Lift:  
This lever raises and lowers the conveyor tube.
- c. Conveyor Belt Control:  
The hydraulic motor controlling the conveyor belt is turned on and off with this lever.
- d. Mover Kit Lever:  
This 4 position, spring-loaded lever controls the movement of the conveyor. It drives the wheels forward and reverse, and also swivels the steering wheels for turning left or right.

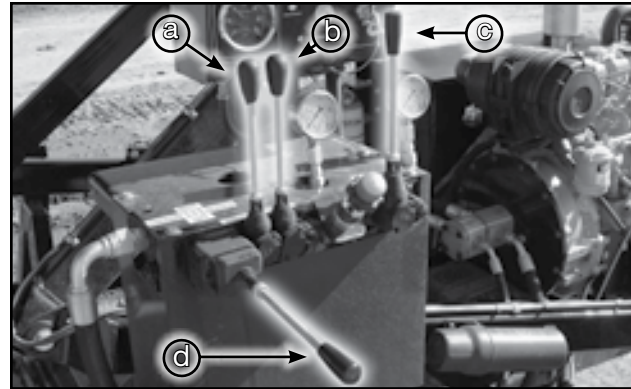


Fig 10 - Valve Bank

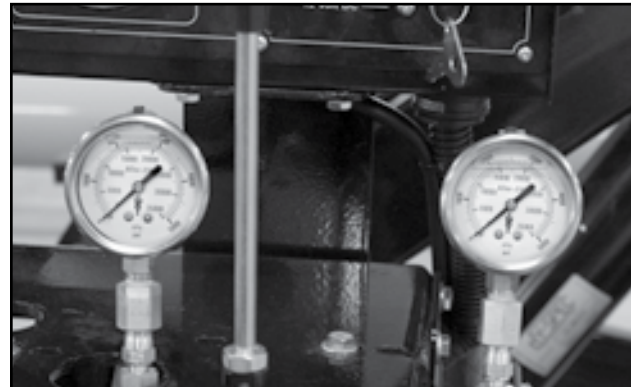


Fig 11 - Hydraulic Pressure Gauges

**Hydraulic Pressure Gauges:**

There are two gauges on the hydraulic valve bank. The one on the left displays the hydraulic pressure in the moving and lifting circuit. The one on the right is for the conveyor belt circuit. See Figure 9

**Hydraulic Ball Valve to Conveyor Lift Cylinder:**

This valve allows oil into or out of the hydraulic cylinder that raises/lowers the tube. See Figure 10

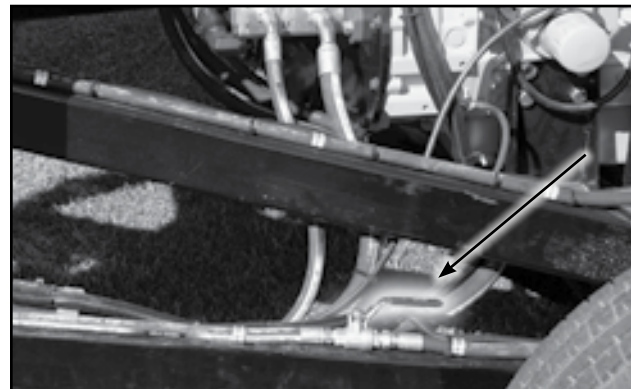


Fig 12 - Hydraulic Ball Valve to the Lift Cylinder

**IMPORTANT:**

The ball valve must be fully opened prior to raising/lowering the conveyor. The valve must be closed fully when conveyor is to remain in fixed position. This is to prevent the ram from creeping downward during operation.

**Hydraulic Manifold to Drive Lift Cylinder:**

This manifold controls the flow of oil to and from the cylinder. It prevents the cylinder from retracting, when the valve is not in use.

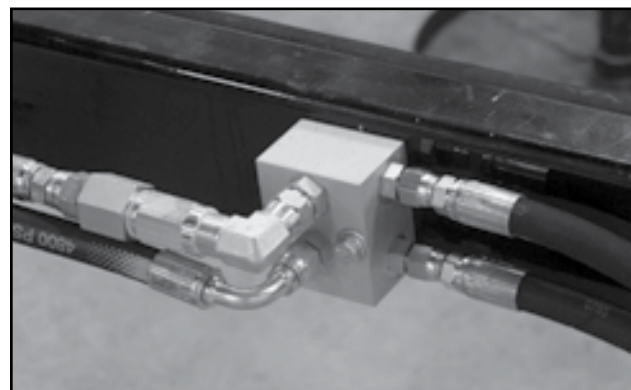


Fig 13 - Hydraulic Manifold to Drive Wheel Lift Cylinder

## Hopper:

Hoppers are designed with spring loaded frames. This will allow a truck box to push the hopper frame down.

All hoppers have rubber flashing to seal the junction between the belt and the sides of the hopper.

A stainless steel hopper is available.



Fig 14 - Hopper

## Manual Hopper Winch:

This winch is located on the side of the tube just above the hopper. It is used to lower the hopper frame.



**WARNING: Unexpected Movement**  
Do not release handle when ratchet lever is in unlocked position with load on winch. Handle could spin violently causing serious injury.



Fig 15 - Hopper Winch

## Rail Car Hopper (Optional):

This hopper has a very low profile to allow for positioning under a rail car hopper.

A manual winch is used to raise and lower the hopper sides.

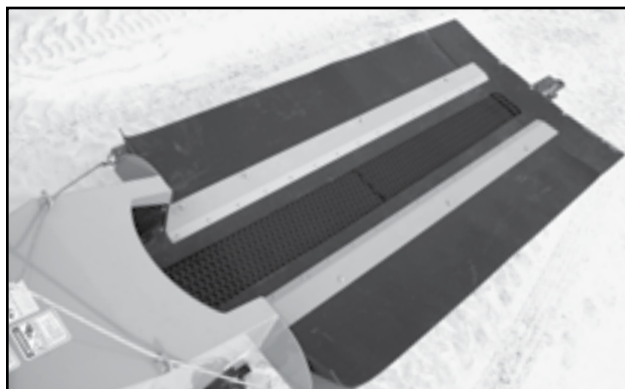


Fig 16 - Rail Car Hopper

## Discharge Spout:

The spout can be titled at various angles to position the product flow where needed.

Remove the spout to throw the material as far as possible. This configuration works well when making piles or working inside buildings.

A stainless steel spout is available.



Fig 17 - Discharge Spout

**Electric Actuator on Discharge Spout:**

The discharge spout comes with a 12 volt DC electric actuator. This repositions the spout, tilting it for precise control over product output.

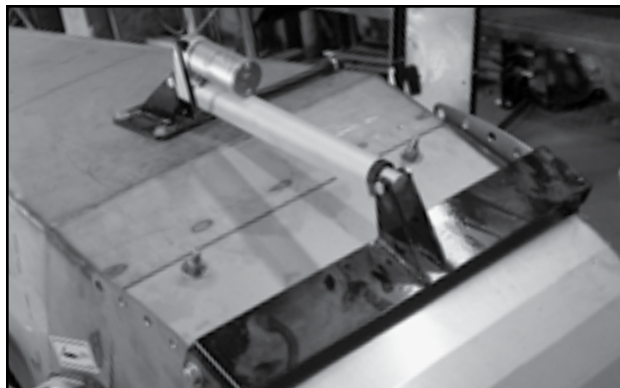


Fig 18 - Electric Actuator

**Working Lights Packages:**

There are 2 working lights. One is positioned to illuminate the hopper, and the other is below the discharge end of the machine. The 12 volt DC working lights make operating the conveyor at any time safe and convenient.

**Transport Light Package (Optional):**

On certain models, a 12 volt DC transport light package is available. The wiring harness would plug into a truck.



Fig 19 - Hopper Working Light

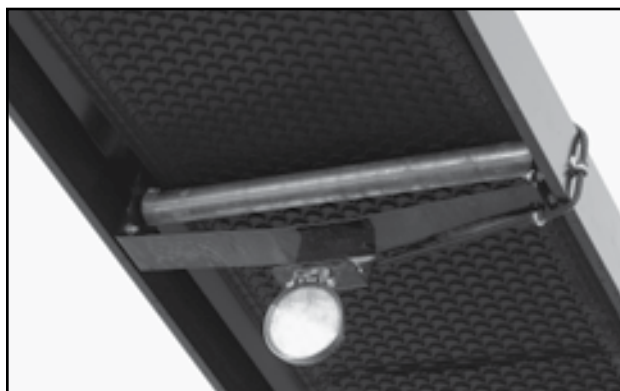


Fig 20 - Discharge Working Light

**Electric Switches:**

On the side of the valve bank, is a fuse box with two switches.

- Top switch works the lights.
- Bottom, toggle switch angles the discharge spout.

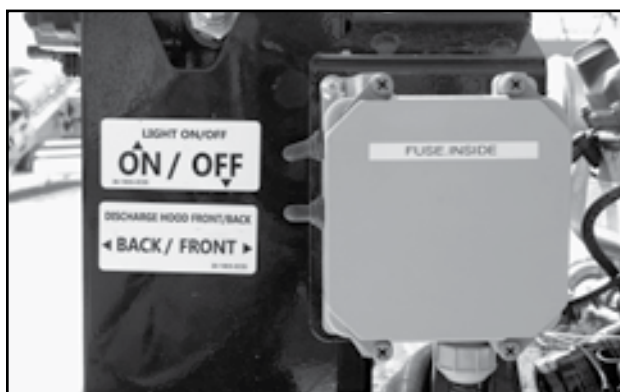


Fig 21 - Electric Switches



## Drive Wheel:

The single wheel, hydraulic drive has 180 degree steering. This makes manoeuvring into an unloading position easy.

A hydraulic cylinder are used to turn the axle. Another is for raising and lowering the wheel.

- Raising, drops the hopper to sit on the ground for unloading.
- Lowering the wheels, lifts the hopper, for moving the unit.

An hydraulic manifold locks the drive wheel in position, when raised or lowered.



**NOTICE:** Upending Hazard

Do not extend drive wheel cylinders fully. Raising the hopper too high may cause it to upend.

## Hydraulic Motor on Drive Box:

The conveyor belt is driven by hydraulics.

## Angle of Operation Indicator:

On the drive box, is a decal to assist in calculation of operating angle.

Hold a weighted string against the arrow (above the Convey-All™ logo). Reference the graph and read where the string lies.



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## Hitch and Jack Storage Plate:

This plate is mounted to the conveyor's undercarriage. The hitch and jack can be placed for storage, when not in use.



Fig 22 - Drive Wheel



Fig 23 - Hydraulic Motor on Drive Box

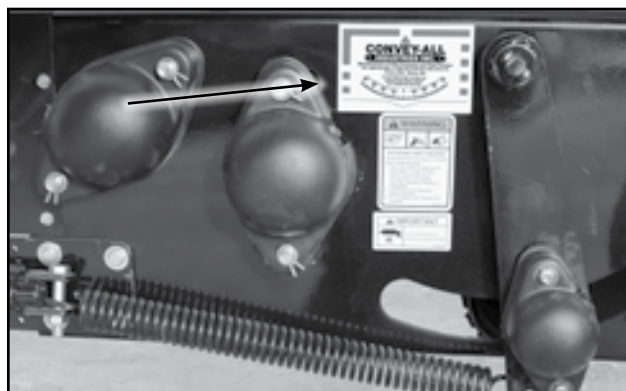


Fig 24 - Decals on Drive Box



Fig 25 - Storage Plate

### 3.3 MACHINE BREAK-IN

There is no operational restrictions on the conveyor when used for the first time.

The conveyor belt's alignment is set at the factory, to track correctly without carrying a load. It is important to check alignment and make adjustments, if required, during the first few minutes of operation.

It is recommended that the following procedural and mechanical items be checked:

#### **Before Starting Work:**

1. Read the conveyor and engine operator's manuals.
2. Run the unit for half an hour to seat the conveyor belt and flashing around the intake hopper. It is normal for rubber from the flashing to be expelled out the discharge and form a pattern on the belt.

#### **After Operating for 1/2 hour:**

3. Re-torque all the wheel bolts, fasteners and hardware.
4. Check fuel level, engine oil level and hydraulic oil level.
5. During the conveyors first few minutes of operation, check belt alignment to ensure preset alignment and tension does not vary under loaded conditions. Adjust as required.
6. Check the flashing seal on the input hopper. If any product comes out of the hopper around the flashing; stop the belt, loosen flashing mounting screws and adjust. Retighten anchor screws and try again. Repeat until no grain is lost.
7. Check condition of all hydraulic lines, hoses and connections. Repair or replace any damaged system components.
8. Check that all guards are installed and working as intended.

#### **After Operating For 5 Hours and 10 Hours:**

Repeat steps 1 through 8 above.

Go to the normal servicing and maintenance schedule as defined in the Section 4: Service and Maintenance.

### 3.4 PRE-OPERATION CHECKLIST

Efficient and safe operation of the conveyor requires that each operator knows the operating procedures.

It is important for both the personal safety and maintaining the good mechanical condition of the machine that this checklist is followed.

Before operating the conveyor, and each time thereafter, the following areas should be checked.

1. Check worksite. Clean up working area to prevent slipping or tripping.
2. Be sure that the battery is fully charged. If needed, charge the battery before connecting it with the battery cables.
3. Lubricate and service the machine as per the schedule outlined in the Section 4.2.
4. Check that all guards are installed, secured and functioning as intended. Do not operate with missing or damaged shields.
5. Check that the belt is properly tensioned and aligned. Ensure it is not frayed or damaged. Refer to Section 4.3.1 and 4.3.2
6. Be sure conveyor wheels are chocked.
7. Check that discharge and intake areas are free of obstructions.



#### **NOTICE:** Upending Hazard

Anchor or support conveyor during operation. When lower half empties of material, the weight balance transfers to the discharge end of the machine, which can cause upending.

### 3.5 ATTACHING TO TOW VEHICLE

The conveyor may be towed by a truck when transporting over long distances.

Follow this procedure when attaching to or unhooking from a tow unit:



**WARNING: Electrocution Hazard**  
Ensure enough clearance from overhead obstructions, power lines, other equipment.

1. Clear the working area of bystanders, especially small children.
2. If the conveyor is above a storage facility:
  - Raise the conveyor tube so the discharge spout clears the structure.
  - Use the mover kit, to drive the conveyor away.
  - Lower the tube to it's collapsed position.
3. Ensure that there is sufficient room and clearance to back up to the conveyor.



**NOTICE: Upending Hazard**  
The machine is closely balanced. Do not lift unless there is downward weight on the hopper end to prevent upending.

4. The hitch and jack are removable. Install the jack.
5. Raise the hopper end of conveyor high enough to install the hitch.

Secure hitch with the anchor pin. Place the retainer before using hitch.

6. Align the tow vehicle's drawbar with the hitch of the conveyor while backing up.
7. Set the park brake before dismounting.
8. Use the jack, to raise the hopper and hitch to the drawbar height. Install the pin with its retainer clip, to connect the tow vehicle.
9. Secure the safety chain.

Reverse the above procedure when unhooking.



Fig 26 - Jack



Fig 27 - Hitch



Fig 28 - Ball Hitch (Optional)



### 3.6 CONVEYOR PLACEMENT

Follow this procedure when placing the conveyor into its working position:

1. Clear the area of bystanders, especially small children, before starting.
2. Transport the conveyor to the working area.  
Refer to Section 3.9
3. Attach the jack. Use it to raise and support the hopper.
4. Detach the conveyor from the tow vehicle.



**CAUTION: Safety Hazard**  
Remove hitch from conveyor to prevent interference and clear a tripping hazard.

5. Start the conveyor's engine.
6. Lower the drive wheel.
7. Retract and store, the jack.



**WARNING: Electrocution Hazard**  
Ensure enough clearance from overhead obstructions, power lines or other equipment.

8. Drive the conveyor to the working area while it is in its lowered configuration.
9. Use the hydraulics to raise the conveyor tube to working height.



Fig 29 - Start Engine



Fig 30 - Drive Conveyor

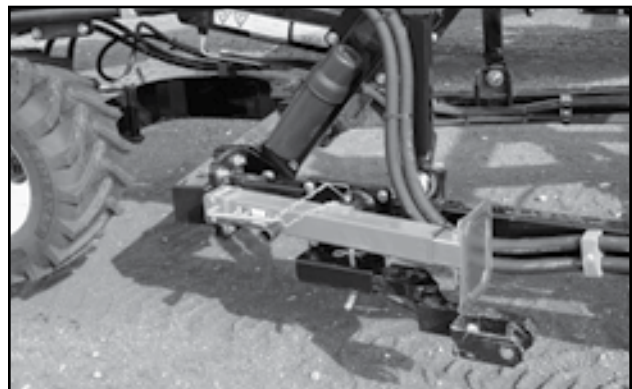


Fig 31 - Hitch and Jack Storage



Fig 32 - Working Height

10. Advance until the conveyor is in position:
  - the discharge spout is above the storage bin.
  - and/or
  - the hopper is in position for unloading.

**IMPORTANT:**

To prevent damage  
to the conveyor tube and belt,  
be sure it does not rest on any structure.



**ATTENTION: Upending Hazard**  
Always check the weight of the hopper  
end to prevent upending.

11. Stake or weigh down the hopper end to prevent upending when the machine is emptying.
12. Close hydraulic ball valve, to lock the conveyor tube in position.
13. Chock the drive wheels.

Reverse the above procedure to remove the unit  
from the location.



Fig 33 - Hopper



Fig 34 - Hydraulic Ball Valve to Tube Lift Cylinder



Fig 35 - Chocked Wheels

### 3.7 OPERATING ON SITE

When operating the conveyor, follow this procedure:

1. Clear the area of bystanders, especially small children, before starting.
2. Review the Pre-Operation Checklist before starting. Refer to Section 3.4
3. Review the Workplace Hazards schematic and use extra care when inside the hazard area.

Should anyone enter this area, stop the machine immediately.

4. Check that all guards are in place and working as intended.
5. Back the truck/tender into position for loading or unloading.

#### 3.7.1 Starting Conveyor:

6. Turn throttle to its idle position.
7. Close the choke if the engine is cold or if the unit has not been run for a while.
8. Turn the ignition key to start the engine.

Release the key when the engine starts.

9. Run for 2-3 minutes to allow the engine to warm.
10. Increase engine speed to full throttle.
11. Turn on the conveyor belt using the hydraulic valve lever.
12. Start the flow of material and unload into hopper.



Fig 36 - Working Conveyor

**3.7.2 Stopping Conveyor:**

1. Stop unloading. Wait for conveyor belt to empty.
2. Stop the conveyor belt.
3. Move the throttle to idle position.
4. Turn off engine and remove ignition key.

**3.7.3 Emergency Stopping:**

Although it is recommended that the tube be emptied before stopping, in an emergency situation, stop or shut-down the engine immediately.

See to the emergency.

Correct before resuming work.

**3.7.4 Restarting after Emergency Stop:**

When the machine is shut down inadvertently or in an emergency, the conveyor belt will still be covered with material.

Since start-up torque loads are much higher than normal when belt is full, restart at a low engine speed.

Remove as much product from the hopper as possible.

**3.7.5 Unplugging:**

In unusual moisture, crop or material conditions, the machine can plug. When unplugging, follow this procedure:

1. Stop the conveyor belt.
2. Throttle down. Then, top the engine.
3. Lock-out, tag-out the controls.
4. Remove material from discharge and hopper area.
5. Reposition unit if discharge area plugs due to lack of clearance.



Fig 37 - Working Conveyor

### 3.8 OPERATING HINTS

- Keep the hopper full for maximum capacity. Most efficient results will be obtained when flow of incoming material is directed to the front (closer to the tube) of the hopper.

- Always listen for any unusual sounds or noises.

If any are heard, stop the machine and determine the source. Correct the problem before resuming work.

- Do not run the machine for long periods of time with no material on the belt. This increases the wear. Try to run only when moving material.
- Do not support discharge end directly on the storage facility.
- Stake the hopper or weigh it down to prevent up ending.
- For better performance, use a transfer conveyor or drive over conveyor, to move product from the storage facility/truck to conveyor hopper.
- The hopper is designed with flashing to seal the junction between the belt and the sides of the hopper.

It must be kept in good condition to prevent the material from “leaking” out of the hopper. Replace flashing if “leakage” occurs.

- **Belt Speed:**  
The best results are obtained when the drive is set to provide a belt speed of 600 ft./min.

Count the number of belt revolutions per unit time to determine belt speed. Use the belt lacing as a reference when counting belt revolutions.

Contact your dealer or the factory for the appropriate drive components to give the recommended belt speed.

- **Belt Tension:**  
There may be a rapid decrease in belt tension during the first few hours of operation until the belt has worn in.

The correct operating tension is the lowest tension at which the belt will not slip under peak load conditions.

- **Operating Angle:**  
The hydraulic lift can set the tube angle at any position between 12° and 35° when operating.

Because the belt does not have roll-back barriers, the product will roll-back if the angle is too steep. Do not position at more than 35°.

**Note:**

The lower the angle,  
the greater the capacity.



Fig 38 - Full Hopper



## 3.9 TRANSPORTATION

Convey-All™ Transloading Conveyors are designed to be easily and conveniently moved from place to place.

When transporting the unit, follow this procedure:

1. Refer to Section 3.5: Attaching to Tow Vehicle.
2. Ensure the conveyor unit is ready for transport:
  - It is in its fully collapsed position.
  - Hydraulic lines are closed.
  - Hitch is attached using anchor pin, retainer and safety chain.

3. Be sure all bystanders are clear of the machine.
4. Raise the jack. Remove and store it.
5. If equipped with transport lights, connect the wiring harness across the hitch.

Secure with clips, zip ties or tape. Provide slack for turning.

6. Remove chocks from around conveyor wheels.
7. Ensure the SMV (Slow Moving Vehicle) emblem, all lights and reflectors; required by local highway and transport authorities, are in place.

They must be clean and clearly visible by all overtaking and oncoming traffic.

8. Do not allow riders on the conveyor.
9. Slowly pull away from the working area. Be sure everything is connected and nothing is hanging.
10. Keep to the right and yield the right-of-way to allow faster traffic to pass. Drive on the road shoulder, if permitted by law.
11. Never travel across slopes of more than 20°. It is better to go straight up and down.
12. It is not recommended that the machine be transported faster than 32km/h (20mph).
13. During periods of limited visibility, use pilot vehicles or add extra lights to the machine.
14. Always use hazard flashers on the tow vehicle when transporting unless prohibited by law.

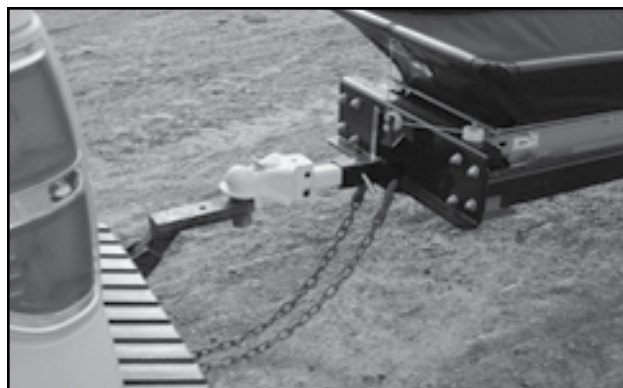


Fig 39 - Safety Chains



Fig 40 - Hitch and Jack Storage Plate



Fig 41 - Remove Chocks

Road Speed	Weight of fully equipped or loaded implement(s) relative to weight of towing machine
up to 32km/h (20mph)	1 to 1, or less
up to 16km/h (10mph)	2 to 1, or less
Do not tow	More than 2 to 1

Table 1 - Road Speed

### 3.10 STORAGE

After the season's use, or when the conveyor will not be used for an extended time, it should be inspected and prepared for storage.

Repair or replace any worn or damaged components. This will prevent any unnecessary down time at the start of next season.

To have a long, trouble free life, follow this procedure to preparing the unit for storage:

1. Remove all left over material from the hopper and the tube.
2. Wash the entire machine thoroughly, to remove all material, dirt debris or residue.
3. Inspect all moving or rotating parts to see if anything has become entangled in them.

Remove the entangled material.

4. Lubricate all grease fittings. Refer to Section 4.2

Ensure all grease cavities have been filled with grease, to remove any water residue from the washing.

This also protects the bearing seals.

5. Check the condition of the conveyor belt. Replace if necessary.
6. Inspect all hydraulic hoses, fittings, lines, couplers and valves. Tighten any loose fittings.

Replace any hose that is badly cut, nicked, abraded or is separating from the crimped end of the fitting.

7. Touch up all paint nicks and scratches to prevent rusting.
8. Remove the battery.
  - Be sure it is fully charged.
  - Store it inside.
  - Do not sit the battery on a cold concrete floor.

9. Remove ignition key, and store in a secure location.

10. Select a storage area that is dry, level and free of debris.

If the machine cannot be placed inside, cover the engine with a waterproof tarpaulin and tie securely in place.

11. Store unit in an area away from human activity.

12. Do not allow children to play on or around the stored machine.

#### **IMPORTANT:**

If the conveyor has been stored for more than 6 months, run the engine for 2-3 minutes. Then change the oil, while still warm, to remove any condensation.



Fig 42 - Collapsed Position

## Section 4: SERVICE AND MAINTENANCE



### Servicing Safety

- Review the Operator's Manual and all safety items before maintaining or operating the machine.
- Follow good shop practices:
  - Keep service area clean and dry.
  - Be sure electrical outlets and tools are properly grounded.
  - Use adequate light for the job at hand.
- Place all controls in neutral. Stop engine. Wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.
- Relieve pressure from hydraulic circuit before servicing or disconnecting from tractor.
- Before applying pressure to a hydraulic system, make sure all components are tight and that hoses and couplings are in good condition.
- Keep hands, feet, hair and clothing away from all moving and/or rotating parts.
- Make sure there is plenty of ventilation. Never operate the engine in a closed building. The exhaust fumes may cause asphyxiation.
- Place stands or blocks under frame before working beneath the unit.
- Clear the area of bystanders, especially children, when carrying out any maintenance and repairs or making any adjustments.
- Before resuming operation, install and secure all guards when maintenance work is completed.
- Keep safety decals clean. Replace any decal that is damaged or not clearly visible.

By following the operating instructions, in conjunction with a good maintenance program, your tube conveyor will provide many years of trouble free service.

### 4.1 FLUIDS AND LUBRICANTS

#### Fuel and Engine Oil:

Consult the operator's manual for the engine to find specific information.

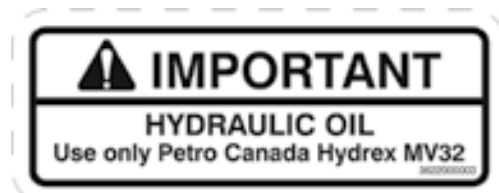
#### Grease:

Use an SAE multipurpose high temperature grease with extreme pressure (EP) performance. Also acceptable, SAE multipurpose lithium based grease.

#### Hydraulic Oil:

Use a standard heavy duty hydraulic oil for all operating conditions.

The reservoir capacity is 190 Litres (50 Gallons).



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**Storing Lubricants:**

Your machine can operate at top efficiency only if clean lubricants are used. Use clean containers to handle all lubricants. Store them in an area protected from dust, moisture and other contaminants.

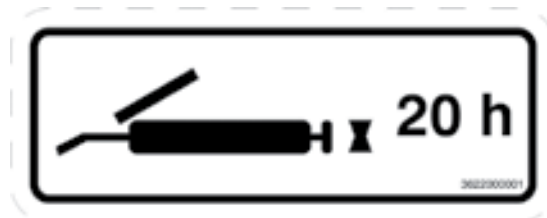
**4.1.1 Greasing:**

Use the Service Record provided on page 4-15, to keep a record of all scheduled maintenance.

1. Use a hand-held grease gun for all greasing.
2. Wipe grease fitting with a clean cloth before greasing, to avoid injecting dirt and grit.
3. All bearings are sealed and greasable. They require minimal grease.

Recommended greasing is 1 small stroke every 2 weeks. Be careful not to over grease as this may push the seal out.

4. Replace and repair broken fittings immediately.
5. If fittings will not take grease, remove and clean thoroughly. Also clean lubricant passageway. Replace fitting if necessary.



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**4.2 SERVICING INTERVALS**

The conveyor belt alignment is preset to run true under a condition of no load. It is important to check alignment and make adjustments, if required, during the initial few minutes of loaded operation.

Check bearings for wear daily.

The periods recommended below are based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication and oil changes.

Schedules may vary depending on options and engine model contained in the present unit.

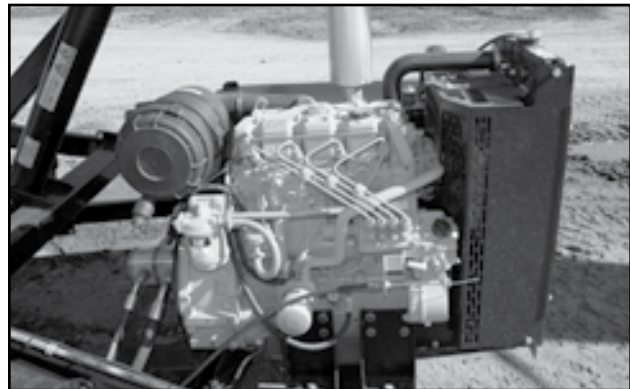


Fig 43 - CAT Diesel Engine

**4.2.1 Every 10 Hours or Daily:**

1. Check fuel level.
2. Check engine oil level.
3. Check oil level in hydraulic reservoir.



Fig 44 - Hydraulic Oil Reservoir and Fuel Tank

4. Check radiator fluid level.



Fig 45 - Radiator

5. Clean air filter.



Fig 46 - Air Filter with Cover Removed

6. Grease hopper roller bearings.

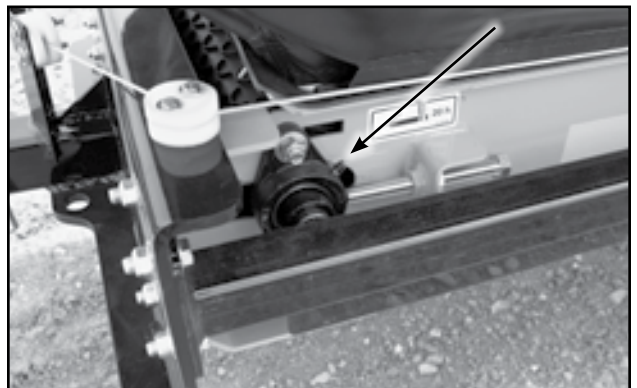


Fig 47 - Hopper Roller Bearings



7. Grease transition roller bearings

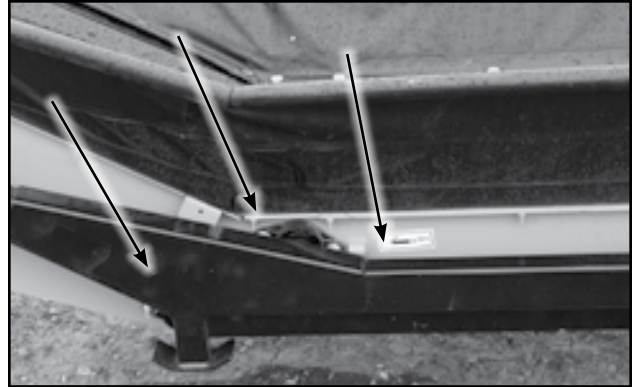


Fig 48 - Transition Roller Bearings

8. Grease discharge roller bearings.

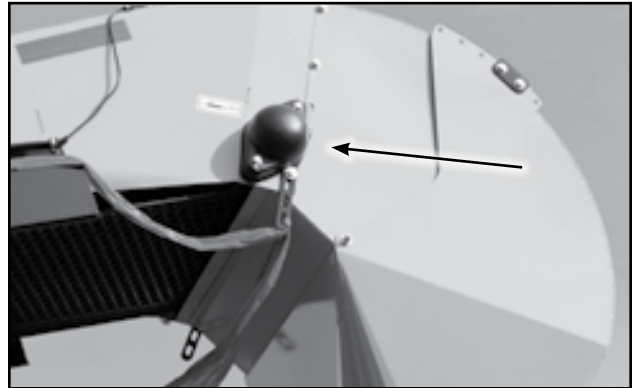


Fig 49 - Discharge Roller Bearings

9. Grease drive box assembly bearings.



Fig 50 - Drive Box

**4.2.2 Every 50 Hours or Weekly:**

10. Check the conveyor belt tension.  
Refer to Section 4.3.1

**Note:**

A properly tensioned belt will not slip when in operation.



Fig 51 - Positive Pinch Drive Tension Bolts

11. Check conveyor belt alignment.  
Refer to Section 4.3.2

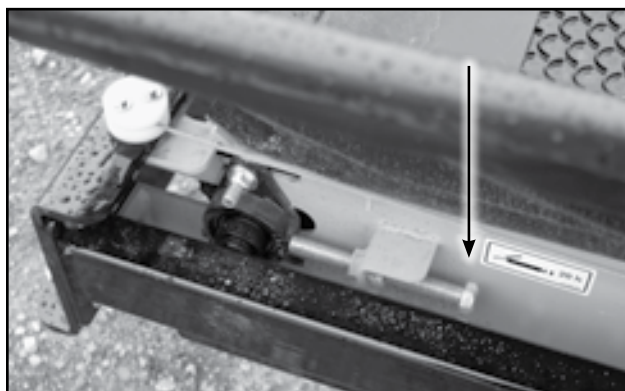


Fig 52 - Adjustment Bolt on Side of Hopper

12. Check the condition of the rubber hopper flashing. Be sure it still seals the hopper to prevent leaking.

If any product comes out of the hopper around the flashing, loosen flashing mounting screws and adjust. Retighten anchor screws and try running the conveyor again. Repeat until no grain is lost.

If the flashing is stuck to the belt, manually peel the flashing up and off the hopper. Replace it if necessary.

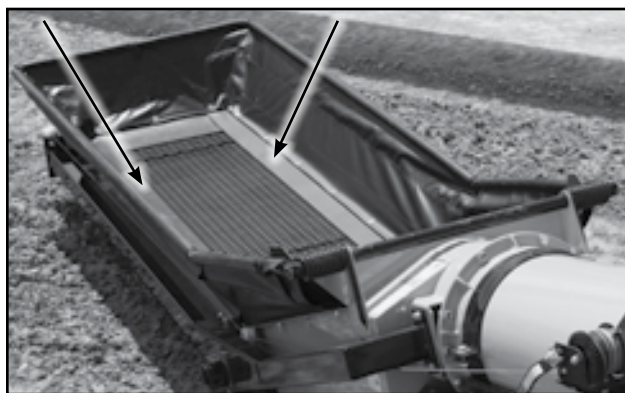


Fig 53 - Hopper Flashing

13. Oil hydraulic drive coupler



Fig 54 - Hydraulic Drive

**4.2.3 Every 200 hours or Annually:**

14. Change engine oil and filter.

- a. Dipstick
- b. Fill Plug
- c. Oil Filter

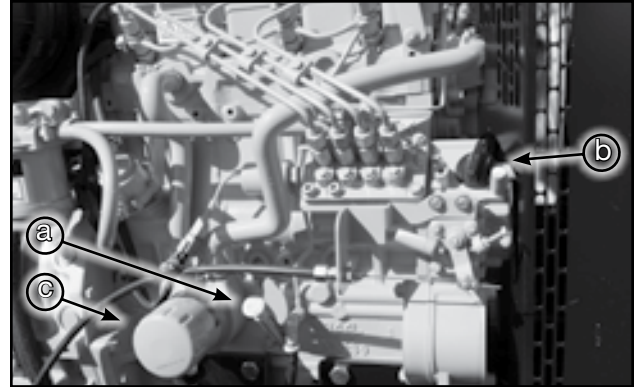


Fig 55 - CAT Engine

15. Change fuel filter.



Fig 56 - Fuel Filter

16. Change air filter.



Fig 57 - Air Filter, Cover Removed

17. Change hydraulic oil and filter.



Fig 58 - Hydraulic Oil Filter



18. Grease drive wheel axle bushings.

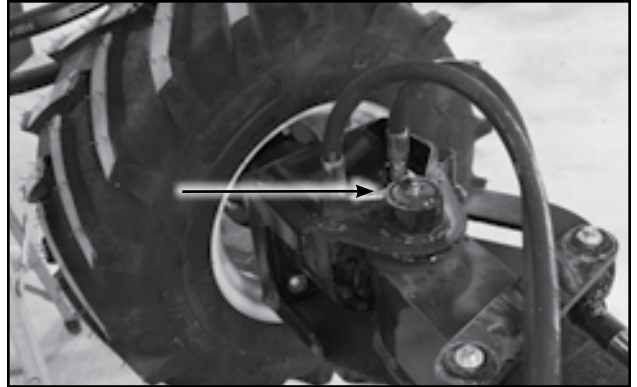


Fig 59 - Axle Bushing

19. Grease Steering Cylinder.



Fig 60 - Steering Cylinder

20. Grease drive wheel lift cylinder.



Fig 61 - Drive Wheel Lift Cylinder

21. Grease conveyor tube lift cylinder.

22. Repack wheel bearings.

23. Wash the machine



Fig 62 - Conveyor Tube Lift Cylinder

### 4.3 MAINTENANCE PROCEDURES

This section contains more detailed information regarding the conveyor belt and engine care.

Refer to the engine manual for specifics on your particular model.



**WARNING: Rotating Belt Hazard**  
Turn off engine. Lock out power and wait for belts to stop moving.

#### 4.3.1 Conveyor Belt Tension:

The tension of the belt should be checked weekly, or more often if required, to be sure that it does not slip. To maintain the belt, follow this procedure:

Use the drive box tension bolts to adjust the belt.

This conveyor has a Positive Pinch Drive.

When loading on the belt gets heavier, the pinch roller tightens against the drive roller in proportion. This provides more torque

Tighten the tension bolts completely.

When the conveyor belt is tensioned correctly, the arm at the end of the spring should sit vertical. It can also be angled back, away from the tension bolt by as much as 2 inches. This indicates that the belt is a well adjusted, and is a good length.

The arm should never be angled towards the tension bolt. This indicates the belt is too long. Measure the angle. If the belt angles 2 inches away from vertical, cut and re-lace the belt 4 inches shorter.

If the arm touches the far edge (away from the tension bolt), the belt is too short. Remove and replace with longer belt.



Fig 63 - Tension Bolt



Fig 64 - Tension Indicator

## 4.3.2 Conveyor Belt Alignment:

The belt is properly aligned when it rotates in the centre of the rollers on both ends and in the drive box. As with tensioning, the alignment should be checked weekly, or when necessary.

1. Rotate the conveyor belt a half revolution when the belt is new and check the position of the belt on the drive, discharge and hopper rollers.

### Note:

If belt is out of alignment,  
it will move to the loose side.

Tighten loose side or loosen tight side.

2. Loosen the roller bearing housing bolts.
3. Tighten or loosen the adjustment bolts by a 1/4 turn to 2 turns.
4. Tighten the roller bearing housings bolts.
5. Run a couple of revolutions and check again.
6. Repeat steps 2 to 5, until the belt is centred.

Check frequently during the first few minutes of operation, then several times during the first 10 hours.

### Note:

New belt normally seats itself during first 10 hours of operation. It can be checked weekly after that.

## Belt Alignment inside Drive Box:

Aligning the belt, so it runs in the centre of the drive roller, is counter-intuitive! Opposite from aligning the end rollers (instructions above); this time you must:

- Loosen the Loose Side.

This is because the first roller to have contact with the belt is the pinch roller, but the drive roller (second in line) is the only one which can be adjusted.

1. Loosen the roller bearing housing bolts.
2. The mis-aligned belt will travel to towards the loose side of the roller.  
- Loosen the loose side, more.
3. Tighten the housing bolts, and run the belt to check it's alignment.



Fig 65 - Adjustment Bolt on Side of Hopper



Fig 66 - Inside Discharge Spout

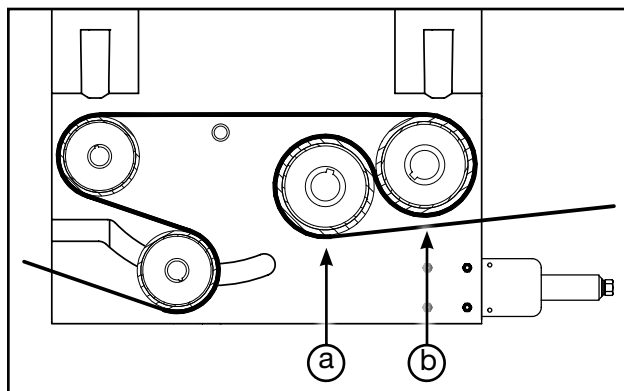


Fig 67 - Drive Box, Pinch Roller (a) & Drive Roller (b)

**4.3.3 Conveyor Belt Replacement:**

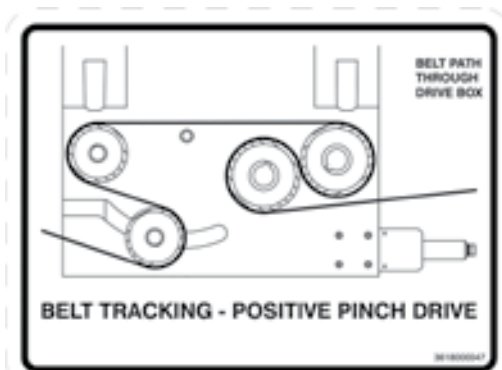
1. Rotate the conveyor belt until the Alligator Lacing is positioned under the tube, inside the wind guard, and is accessible.
2. Rotate the tension bolt in the drive box to its loosest position.
3. Pull all the slack to the lacing area.
4. Remove the lacing pin and open the belt.
5. Attach one end of the replacement belt to the end of the belt (to be removed) which is hanging closest to the hopper.

**IMPORTANT:**

The open cup of the crescent belt pattern must head towards the discharge, when traveling through the tube.

See Figure 70

6. Pull the end of the old belt which is coming from the direction of the discharge spout. The new belt will follow and be threaded into place.



36-1800-0047

7. Disconnect the old belt.
8. Connect the ends of the new belt. Place the pin in the Alligator Lacing.
9. Crimp the end of the pin.
10. Set the belt tension. Refer to Section 4.3.1
11. Set the belt alignment. Refer to Section 4.3.2.

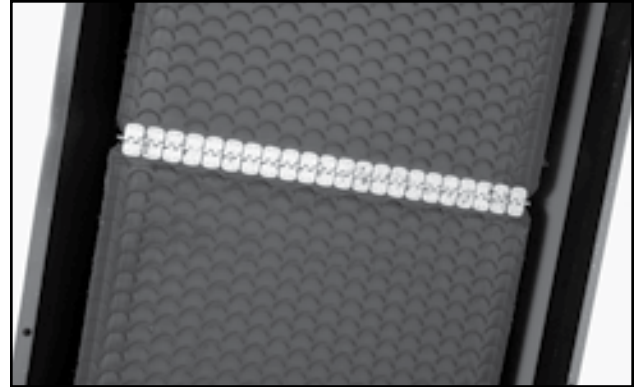


Fig 68 - Tension Bolts

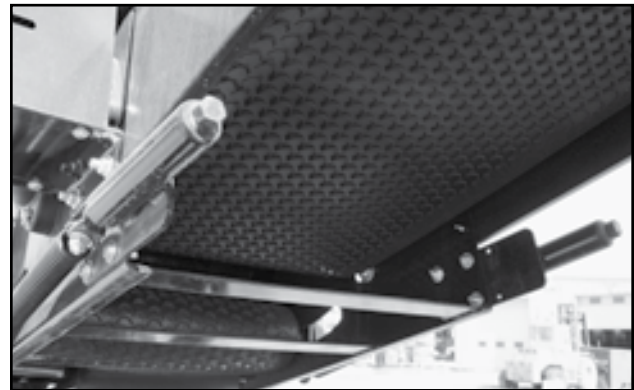


Fig 69 - Conveyor Belt Alligator Lacing

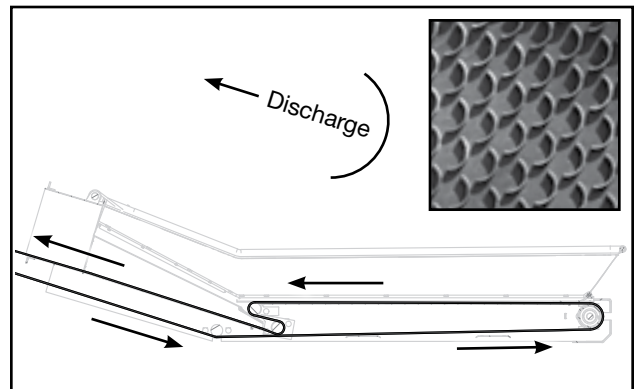


Fig 70 - Hopper Belt Path, Crescents Open to Discharge



**4.3.4 Change Engine Oil and Filter:**

1. Review the Operator's Manual for the engine.



**WARNING: Rotating Part Hazard**  
Turn off engine. Lock out power and wait for belts to stop moving.



**DANGER: Hot Components**  
Allow the engine to cool before changing the oil. Hot oil can cause burns if it contacts exposed skin.

**Note:**

It is best to change oil while engine is warm to keep contaminants in suspension.

2. Place a pan under the drain plug.
3. Remove the drain and allow the oil to drain for 10 minutes.
4. Install and tighten the drain plug.
5. Remove engine oil filter.
6. Dispose of the used oil in approved container.
7. Apply light coat of oil to the O-ring of new filter and install. Snug up by hand, then tighten another half turn.
8. Fill crankcase with specified oil.
9. Run the engine for 1-2 minutes and check for oil leaks.
10. If leaks are found, tighten drain plug slightly.
11. Check engine oil level. Top up as required.



Fig 71 - CAT Engine

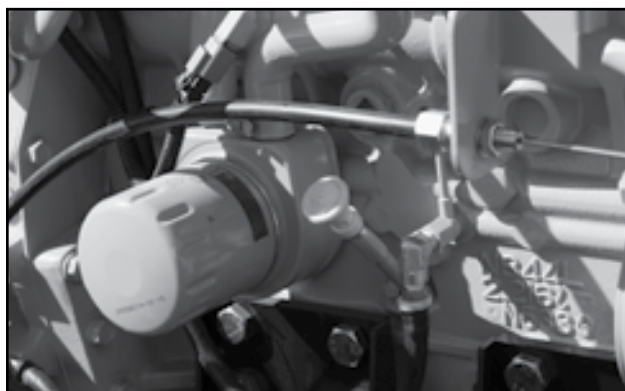


Fig 72 - Oil Filter

**4.3.5 Change Fuel Filter:**

1. Review the engine operator's manual for specific instructions.



**WARNING: Rotating Part Hazard**  
Turn off engine/motor. Disconnect power source and wait for belts to stop moving.



**DANGER: Hot Components**  
Allow the engine to cool before changing the oil. Hot oil can cause burns if it contacts exposed skin.

2. Place a pan under the filter to catch any spilled fuel.
3. Remove old fuel filter.
4. Install new filter.
5. Remove catch pan and dispose of any spilled fuel in an environmentally safe manner.
6. Start engine and run for 1 to 2 minutes to check for leaks at the fuel filter.



Fig 73 - Fuel Filter



Fig 74 - Air Filter, Cover Removed

**4.3.6 Clean/Change Air Filter:**

1. Remove cover over the air filter.
2. Remove the foam from the engine.
3. Use an air hose to blow the dust and debris out of the foam.
4. Reinstall or replace foam and secure the cover.



**4.3.7 Changing Hydraulic Oil and Filter:**

1. Review the Operator's Manual for the engine.
2. Place all controls in neutral, stop engine and remove ignition key before maintaining.



**WARNING: Hot Liquid**  
Engine and hydraulics must to cool before changing the oil. Hot oil can cause burns if it contacts exposed skin.

3. Allow the engine to cool before changing the oil.

**Note:**

It is best to change oil  
while the engine is warm  
to keep contaminants in suspension.

4. Place a large pan, pail or tank under the drain plug.
5. Remove the drain plug and allow the oil to drain for 10 minutes.
6. Install and tighten the drain plug.
7. Dispose of the used oil in an approved container and manner.
8. Place a pan under the filter to catch any spilled oil.
9. Remove hydraulic oil filter.
10. Apply a light coat of oil to the O-ring and install the replacement filter. Snug up by hand and then tighten another 1/2 turn.
11. Fill the reservoir with specified oil.
12. Run the engine for 1-2 minutes and check for oil leaks.
13. If leaks are found around the drain plug or filter, tighten slightly. Repeat Step 10.
14. Check oil level. Top up as required.



Fig 75 - Hydraulic Oil Reservoir



Fig 76 - Hydraulic Oil Filter

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## 4.4 SERVICE RECORD

See Section 4.2 for service intervals. This schedule is only a general guide under good conditions. Under extreme, or unusual circumstances adjust service timing accordingly.

For more detailed schedule pertaining to the specific engine model, consult its manual.

Print this page to continue record.

Hours																			
Maintenance	Serviced By																		
<b>10 Hours or Daily</b>																			
Check Fuel Level																			
Check Engine Oil Level																			
Check Hydraulic Oil Level																			
Check Radiator Fluid Level																			
Clean Air Filter																			
Grease Hopper Roller Bearings																			
Grease Transition Roller Bearings																			
Grease Discharge Roller Bearings																			
Grease Drive Box Roller Bearings																			
<b>50 Hours or Weekly</b>																			
Check Conveyor Belt Tension																			
Check Conveyor Belt Alignment																			
Check Hopper Flashing																			
Oil Hydraulic Drive Coupler																			
<b>200 Hours or Annually</b>																			
Change Engine Oil and Filter																			
Change Fuel Filter																			
Change Air Filter																			
Change Hydraulic System Oil and Filter																			
Grease Drive Wheel Axel Bushing																			
Grease Steering Cylinder																			
Grease Drive Wheel Lift Cylinder																			
Grease Conveyor Tube Lift Cylinder																			
Repack Wheel Bearings																			
Wash Machine																			

---

## **4.5 ORDERING PARTS**

Always give the Model Number and Serial Number when ordering parts.

To get your parts promptly the following information will be required:

- The part name and number
- Your Name, Address, Town, Province/State, Country
- Complete information for shipping

Confirm all phoned in orders in writing. If Purchase Orders are required please note the number on the written order.

Unless claims for shortages or errors are made immediately upon receipt of goods, they will not be considered.

Inspect all goods received immediately upon receipt. When damaged goods are received, insist that a full description of the damage is made with the carrier against the freight bill. If this is insisted upon, full damage can be collected from the transport company.

No responsibility is assumed for delay or damage to merchandise while in transit. Dealers responsibility ceases upon delivery or pickup of shipment from or to the transportation company. Any freight damage claims must be made with the transportation company, not with the dealer.

## Section 5: TROUBLESHOOTING

In this section, is a list of common problems which may be encounter. Their causes and quick solutions are also listed.

If problems are confronted which are difficult to solve, even after having read through this section, please contact your authorized dealer, distributor or the Convey-All Industries Inc. Before you call, please have this Operator's Manual and the unit's serial number ready.

### ***Problem***

Possible Cause	Possible Solution
Engine won't start	
Low battery	Recharge or replace
No fuel	Refuel
Cold engine	Open choke
Air filter dirty	Clean or replace the air filter
<i>The engine bogs down or is labouring</i>	
not enough power	Open the gate to unload more product. This allows the governor to torque and engage.
Hopper flashing too tight	Adjust to loosen the flashing
<i>Conveyor belt doesn't turn or is slipping</i>	
Hopper flashing may be stuck to belt, because it is running dry and rubber is heating up	Turn off unit! Manually peel flashing up and off hopper. Then run dry product through to create barrier between flashing and belt
Conveyor belt loose	Tighten and align
Conveyor belt loose because it has stretched	Shorten belt
Conveyor belt frozen to tube from operating in high humidity conditions in extreme cold	Remove conveyor from area of high humidity and continue to run empty so the belt dries prior to freezing
No power	Start engine, increase speed to maximum RPM
Seized bearing	Check all bearings, Replace any that are rough or seized
Belt/roller is jammed	Check for sticks, stones, other objects jammed in belt drive area and remove
Set screw (relief valve) on Dtent on control valve on belt drive valve isn't set correctly	Sweet spot is to turn the set screw all the way in, then turn back 1-1/2 turns. Turning back/out increases volume of flow, turning in increases pressure.

***Problem - cont'd***

Possible Cause	Possible Solution
----------------	-------------------

***Conveyor belt doesn't turn or is slipping, cont'd***

Hydraulic motor on drive roller may be damaged	Hydraulic motor may need to be replaced
--	---

***Conveyor belt won't align***

Roller lagging may be worn	Replace roller or have it re-lagged
----------------------------	-------------------------------------

***Conveyor Belt Fraying***

Belt not aligned	Align and adjust tension
------------------	--------------------------

***Product leakage***

Product may be getting under the belt at the hopper, traveling up inside the belt and leaking off delivery end	Replace hopper flashing
--	-------------------------

***Low capacity***

Conveyor belt not tight enough	Tighten conveyor belt
Conveyor belt not pinched enough	Inside drive box there is a drive roller and pinch roller. Be sure the belt is snug between both rollers.
Conveyor angle exceeds 30 degrees	Reposition with a lower tube slope

***Belt is slowing down***

Problem with 2 stage pump	Check flow of the pumps. Replacement of entire pump may be needed
---------------------------	---

***No hydraulic flow***

Hydraulic valve closed or plugged	Open hydraulic valve
	Clean or replace hydraulic valve
Hydraulic pump may be damaged	Check hydraulic pump. Replace if necessary
Hydraulic pressure may be low, check gauge. It should be in 2000lbs range	Check hydraulic pump. Replace if necessary

***Drive wheel keeps sinking to the ground***

Leak in hydraulic manifold or cylinder	Replace cartridge in check valve, or replace seals in cylinder
--	--



## Section 6: SIGN-OFF FORM

Convey-All™ follows the general Safety Standards specified by the American Society of Agricultural Engineers (ASAE), and the Occupational Safety and Health Administration (OSHA). Anyone who will be operating and/or maintaining the unit must read and clearly understand all Safety, Operating and Maintenance information presented in this manual.

Do not operate, or allow anyone else to operate, this equipment until this document has been read. Review this information annually, before the season start-up.

Make periodic reviews of SAFETY and OPERATION a standard practice for all of your equipment.

The following Sign-Off Form is provided for your record keeping. Use it to show that all personnel who will be working with the equipment have read and understand the provided information. They also have been instructed in the operation of the equipment. Copy this page to continue the record.

DATE	EMPLOYEE'S SIGNATURE	EMPLOYER'S SIGNATURE

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## Section 7: REFERENCE

For information not included here, or for a digital copy of this manual, please call your dealer or Convey-All Industries Inc. directly for assistance (1-800-418-9461).

### 7.1 SPECIFICATIONS

Model	Type of Under-Carriage	Tube Diameter	Belt Width	Axle Width	Transport Height	Transport Length	Gas Power	Diesel Power
2245-TL	Scissor Lift	14"	22"	8' 4"	13' 6"	51' 6"	n/a	50hp
2252.5-TL	Scissor Lift	14"	22"	8' 4"	15' 4"	58' 10"	n/a	50hp

Table 2 - Specifications

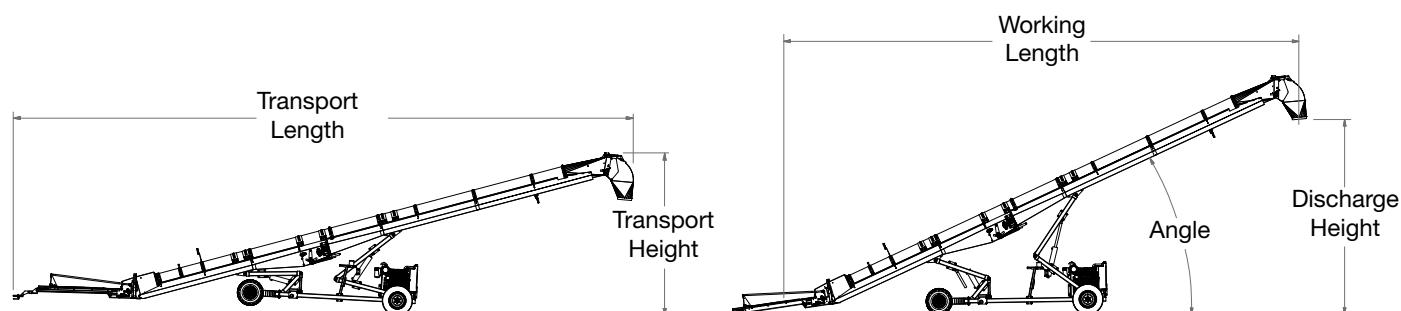
Specifications subject to change without notice.

### 7.2 WORKING MEASUREMENTS

Model	15°		20°		25°		30°	
	Height	Length	Height	Length	Height	Length	Height	Length
2245-TL	n/a	n/a	12' 2"	49' 1"	16' 3"	47' 9"	19' 9"	46' 3"
2252.5-TL	n/a	n/a	15' 9"	58' 7"	20' 7"	56' 11"	24' 6"	55' 2"

Table 3 - Working Measurements

Lengths measured from centre of hopper to centre of discharge.  
Measurements subject to change without notice.



### 7.3 BOLT TORQUE

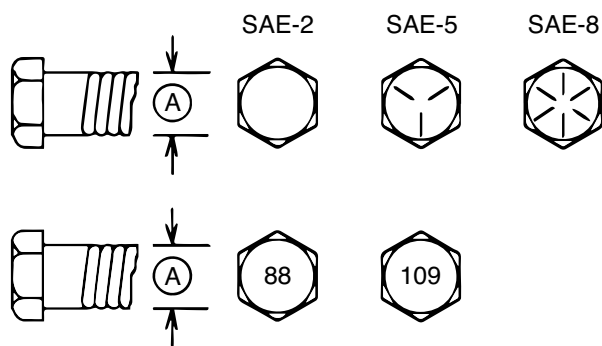
The tables shown below give correct torque values for various bolts and capscrews. Tighten all bolts to the torques specified in chart unless otherwise noted. Check tightness of bolts periodically, using bolt torque chart as a guide. Replace hardware with the same strength bolt.

ENGLISH TORQUE SPECIFICATIONS						
Bolt Diameter "A"	Bolt Torque*					
	SAE 2 (N.m) (lb-ft)		SAE 5 (N.m) (lb-ft)		SAE 8 (N.m) (lb-ft)	
1/4"	8	6	12	9	17	12
5/16"	13	10	25	19	36	27
3/8"	27	20	45	33	63	45
7/16"	41	30	72	53	100	75
1/2"	61	45	110	80	155	115
9/16"	95	60	155	115	220	165
5/8"	128	95	215	160	305	220
3/4"	225	165	390	290	540	400
7/8"	230	170	570	420	880	650
1"	345	225	850	630	1320	970

Table 4 - English Torque

METRIC TORQUE SPECIFICATIONS				
Bolt Diameter "A"	Bolt Torque*			
	8.8 (N.m) (lb-ft)		10.9 (N.m) (lb-ft)	
M3	0.5	0.4	1.8	1.3
M4	3	2.2	4.5	3.3
M5	6	4	9	7
M6	10	7	15	11
M8	25	18	35	26
M10	50	37	70	52
M12	90	66	125	92
M14	140	103	200	148
M16	225	166	310	229
M20	435	321	610	450
M24	750	553	1050	774
M30	1495	1103	2100	1550
M36	2600	1917	3675	2710

Table 5 - Metric Torque



Torque figures indicated above are valid for non-greased or non-oiled threads and heads unless otherwise specified. Therefore, do not grease or oil bolts or capscrews unless otherwise specified in this manual. When using locking elements, increase torque values by 5%.

\* Torque value for bolts and capscrews are identified by their head markings.

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